

DESIGNERS AND SUPPLIERS OF HYBRID POWER MANAGEMENT FUEL CONTROL AND SITE MONITORING SOLUTIONS FOR TELECOM BASE STATIONS

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MastMinder User manual - Regular Lithium Battery



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Safety and Warning

The Regular series LiFePO4 battery system installation, operation, maintenance should follow important recommendations in this manual:

The equipment shall be installed by the professional trained staff.

Battery maintenance should be carried out by the experienced professionals and should be aware of the preventive measures on the potential harm of the battery.

Note: Be careful of the risk of electric shock for large current in case of battery short circuit, pay attention to the following points during operation:

- > Remove watches, rings or other metal objects
- Use tools with insulated handles
- Do not place tools or metal objects on the battery

Do not directly access to the battery system to the mains grid power outlet.

Do not put the battery system into fire; do not use or store the battery near to a high temperature source.

Do not use liquid or other objects placed into the battery system. Do not open or cut the battery, do not hit, throw or step on the battery.

When charging the battery module from power plant to charge the battery be sure to adhere to charge and discharge parameter settings given in this manual.

The output interface of the system is still voltage when grid power cut, avoid electric shock or short circuit when operation. Please check if the box is damaged. If damaged, please immediately notify the supplier

If you find leaking liquid or white powder residue on product, prohibit operation.

Please take care of the following marks

| \triangle | A | • | (S) | ₩ |
|-----------------|-----------------------|----------------------|---|--|
| Warning | Electricity danger | Protecting your eyes | Watch Short-circuits | With adults custody |
| (E) | ® | Pb | A | UN38.3 |
| Read the manual | Fire forbidden | Circle used | Do not put batteries into dustbin | The product has passed the UN38.3 authentication |

According to UN38.3, batteries cannot be shipped fully charged, so after installation, the batteries should be fully charged before use.



Product Introduction

Regular series lithium battery system is 48V system for communications back-up type LiFePO4 (lithium iron phosphate) battery products, the system uses the advanced LiFePO4 battery technology with the benefit of long cycle life, small size, light weight, safety and environmental protection, and has a strong environmental adaptability, it is ideal for harsh outdoor environments.

The system also integrates a smart battery management and monitoring module, support for remote centralized monitoring to meet the requirements of unattended. Therefore, the Regular series lithium battery can fully meet the backup power supply requirements of the access network equipment, mobile communications equipment, transmission equipment, micro base stations and microwave communication equipment.



Regular series telecom LFP battery

Product Feature

- ◆ 15+ years of design life, 19" rack mounting module design;
- Direct Lead Acid Battery (AGM/GEL) replacement for 48V 50Ah/100Ah/150Ah/200Ah;
- Faster charge, 1 hour of charging can provide up to 90% charge;
- High energy density and conversion efficiency;
- ♦ Excellent high and low temperature operation;
- ♦ High cycle times and longer service life of >3000 cycles @100% DOD;
- Can support paralleling use for increased requirement;
- ♦ Safety in use: Intelligent, user friendly BMS inside,
- ♦ No explosion, No fire;
- Intelligent automatic protection for overcharge, over discharge and temperature conditions;
- ◆ Ultra-low self-discharge rate <1.5%/month;
- ♦ No maintenance required throughout the lifetime;
- Great power saver;
- ◆ Superior DOD (100%) over lead acid batteries;
- ♦ RS485 communication output, and RS232, CAN, SNMP optional;
- BMS with internal cell balancing function to ensure long service life;
- Excellent high temperature performance, ultra-low decay rate when operating in harsh environment;



Main application

- ♦ Network Telecommunication Facilities
- ♦ OSP
- ♦ Terminal of FTTX
- ♦ Access network system
- ♦ Indoor distribution system
- ♦ Telecom BTS
- ♦ Integrated outdoor power cabinet
- Internet data center (IDC)
- ♦ Common Bonding Network (CBN)
- ◆ Isolated Bonding Network (IBN)



Parameter and Dimension

Cell and Battery Pack Voltages

| Lithium Iron Phosphate (LiFePO4) Nominal Voltage | Lead-Acid Equivalent Nominal Voltage |
|--|--------------------------------------|
| Cell = 3.2V | Cell = 2.0V |
| 12.8V – 4 cells in series | 12V |
| 25.6V – 8 cells in series | 24V |
| 38.4V – 12 cells in series | 36V |
| 48.0V – 15 cells in series | 48V |
| 51.2V – 16 cells in series | 48V |

Parameter of 48V Battery (15 cells in series):

| | ı | | | | |
|--|--------------------|---------------|---------------|---------------|--|
| Model | LV4850-T | LV48100-T | LV48150-T | LV48200-T | |
| Cell in series | 15 cells in series | | | | |
| Nominal voltage | | 48VDC | | | |
| Rated capacity | 50Ah | 100Ah | 150Ah | 200Ah | |
| Rated reserved energy | 2400Wh | 4800Wh | 7200Wh | 9600Wh | |
| Standard charging current | 10A | 20A | 30A | 40A | |
| Maximum charging current | 50A | 100A | 100A | 100A | |
| Maximum charging voltage | | 54.7 | VDC | | |
| Standard discharging current | 10A | 20A | 30A | 40A | |
| Maximum continuous discharging current | 50A | 100A | 100A | 100A | |
| Cut-off voltage of discharging | | 40.5 | VDC | | |
| Charging temperature range | | 0°C~ | -60°C | | |
| Discharging temperature range | | -20°C∼60°C | | | |
| Storage temperature | -20°C~60°C | | | | |
| Dimension (W×L×H) | 483*480*133mm | 483*480*177mm | 483*580*200mm | 483*680*225mm | |
| Weight | 26.0kg | 45.0kg | 58.0kg | 73.0kg | |



Parameter of 51.2V Battery (16 cells in series):

| Model | LV4850-T | LV48100-T | LV48150-T | LV48200-T | | |
|--|--------------------|------------------------|---------------|---------------|--|--|
| Cell in series | 16 cells in series | | | | | |
| Nominal voltage | | 51.2 | VDC | | | |
| Rated capacity | 50Ah | 50Ah 100Ah 150Ah 200Ah | | | | |
| Rated reserved energy | 2560Wh | 5120Wh | 7680Wh | 10240Wh | | |
| Standard charging current | 10A | 20A | 30A | 40A | | |
| Maximum charging current | 50A | 100A | 100A | 100A | | |
| Max Charging voltage | | 58.4 | VDC | | | |
| Standard discharging current | 10A | 20A | 30A | 40A | | |
| Maximum continuous discharging current | 50A | 100A | 100A | 100A | | |
| Cut-off voltage of discharging | | 43.2 | VDC | | | |
| Charging temperature range | | 0°C~ | -60°C | | | |
| Discharging temperature range | -20°C∼60°C | | | | | |
| Storage temperature | -20°C∼60°C | | | | | |
| Dimension (W×L×H) | 483*480*133mm | 483*480*177mm | 483*580*200mm | 483*680*225mm | | |
| Weight | 27.0kg | 48.0kg | 61.0kg | 76.0kg | | |



Layout

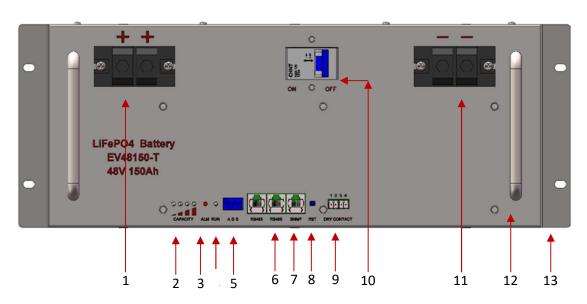


Table - Instruction for Layout of Front Panel:

| | Tor Layout of Front Panel | | I |
|-----|---------------------------|------------------------------|--|
| No. | Description | Functions | Detailed Information |
| 1 | Positive Terminal | Positive Output | Type F-M6 x 2pcs |
| 2 | SOC | Indicators for capacity | SOC is short for state of charge. There are four green LED lights in front panel indicating SOC. Each SOC LED light represents 25% of rated capacity. Detailed information is shown in Annexed Table |
| 3 | ALM | Indicator for alarms | There is one red LED light in front panel indicating alarms. Detailed information is shown in Annexed Table |
| 4 | RUN | Indicator for running status | There is one green LED light in front panel indicating running status. Detailed information is shown in Annexed Table 1.2. |
| 5 | ADS Dip switch | Address of communication | ADS are applicable to modules connected in parallel. ADS consist of six binary bits. Detailed information is shown in Annex 2. |
| 6 | RS485 | communication port | It is adopting RS485 series port communication pattern to upload data. Contents of data transmit include BMS parameters, battery running status, alarms, etc. Communication of modules connected in parallel is available through RS485 |
| 7 | SNMP | communication port | SNMP Remote monitoring; RS232/CAN communication port support optional |
| 8 | RST | Reset button | Press RESET button when abnormality occurs to assure stability of battery performance. Wake up battery. Close battery. |

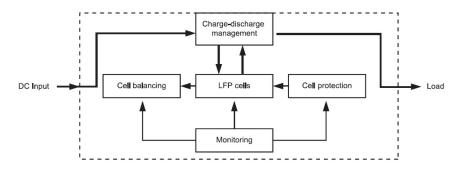


| 9 | Dry contact | Dry contact indicators | Optional function. Support two-way dry contact output, normally open in normal state, and close when abnormality occurs. Dry contact 1: BMS system has protection, fault and alarm; Dry contact 2: The BMS system is protected or faulty. |
|----|-------------------|-----------------------------|---|
| 10 | MCB | Micro circuit breaker | Physical isolation |
| 11 | Negative Terminal | Negative Output | Type F-M6 x 2pcs |
| 12 | Handle | Handle | The handle is used to push and pull the battery easily from battery cabinet. Not recommended to use handle for carrying the battery. |
| 13 | Side mounting | Wall-hanging installation | The side mounting is used for wall-hanging the battery. |
| 14 | LCD | Display battery information | Optional |



Working Principle

The Regular Series lithium battery system mainly includes Lithium battery pack, battery protection, cell balancing unit, monitoring module and charge-discharge management module for optional. Its schematic diagram shown in Figure



| LFP cells | Chemical power, energy storage and power supply components. | | |
|---------------------|---|--|--|
| Cell protection | Protect LFP cells against overcharge, over discharge, over current, over | | |
| | temperature, short circuit | | |
| Cell balancing | Equalization LFP cells for cells unbalanced | | |
| Monitoring | Support centralized monitoring system (optional according to customer requirements) | | |
| Anti-theft function | Support 3 type Anti-theft function optional | | |
| | Type 1: Communication anti-theft function | | |
| | Type 2: Gyroscope anti-theft function | | |
| | Type 3: GPS anti-theft function | | |
| Fire protection | Support Aerosol-Fire-Extinguisher module optional | | |
| function | | | |
| Parallel function | Regular model support 15 batteries in parallel. | | |
| | Optional 31 batteries in parallel function before manufacture. | | |

Regular series battery working principle:

The DC power input, after it is filtered, it is divided into two circuits, one circuit directly supplies the load, another circuit charges the lithium battery. When charge power is on, the system supplies the loads and charging the lithium batteries; When charge power is off, the lithium batteries supply DC power to the load, to ensure uninterrupted power supply to power system.

Battery Management System (BMS)

Smart BMS technology is adopted for the battery modules to assure smart automatic management.

Features of BMS are shown as below:

Battery modules can be monitored remotely.

Parameters and status of rectifiers and AC/DC distributions can be detected and controlled.

This device has excellent electromagnetic compatibility.

The BMS used for the battery modules of Regular series battery complies with outdoor power plant operation, with no interference to each other.

- The BMS can provide protection against over-charge, over-discharge, over-temperature, over-current, short-circuit, etc., to ensure a reliable safe and operational life.
- With patented cell balancing technology, the BMS provides high efficiency for cell balancing and prolongs system operational life.
- Configuration flexibility, support max 15pcs battery in parallel connection to expansion. (31pcs batteries in parallel is optional)
- Supports remote monitoring via SNMP (optional).



Battery Installation

Un-boxing & Inspection

Please study this manual before installation.

Please inspect the package before un-boxing, if there is any damage in the appearance, contact with the supplier as soon as possible.

This device shall be installed and operated by professionals.

Preparation for Installation

- Batteries shall not be placed in direct sunshine or close to heat source.
- > Batteries shall be installed in place with good ventilation to assure enough heat dissipation.
- > Batteries shall be placed in are with clean ambient and low humidity.
- > Heavy weight shall not be placed on any cable.
- Following are the tools possibly but not limited are use for installation:



Installation of Battery Modules

Battery modules of Regular series batteries are applicable to installation in cabinets and wall-hanging.

Cabinet installation

Insert battery module into cabinet, and fix two handles of battery module with cabinet rack using 4pcs M6 screws.

Wall-hanging installation

Wall-hanging installation also can be adopted, fix two handles of battery module with triangle rack on the wall using 4pcs M6 screws.



Battery Connection

1. Single battery connection

Connect positive terminal '+' of battery output with positive copper bar of power plant, and negative terminal '-' with negative copper bar or power switch.

2. Batteries Parallel Connection

If multi battery modules will be connected in parallel, please take note of follows:

- a) The battery modules connected no more than 15 in parallel.
- b) The minimum spacing between batteries is 10mm.
- c) Connect positive terminal '+' of battery output of each battery module with positive copper bar of power plant, and negative terminal '-' with negative copper bar of power plant or power switch separately.
- d) Length of cable between battery module and power plant shall be less than 2.0m. To make sure similar voltage drops of cable for each battery.
- e) Length of all positive and negative cables should be the same when in parallel connection.
- f) Use the communication cable that comes with the battery to connect one by one through the RS485 communication port.



Layout of paralleling connection for Regular Series Batteries

3. Power on for battery module

When installation is accomplished, battery module is in dormant state. Once power is on for the power plant and battery module, battery will go into normal running status, and discharge/charge will be available.

Parameter settings for lithium battery modules in power plant are shown in Table 3-1.

4. RS485 communication connection

- ➤ If there is only one battery module in operation, communication between battery module and computer can available through RS485.
- > If there are more than one battery modules in operation, parallel communication can be available using RS485.
- Communication protocols for RS485 are shown in Annex 3.



Battery Work Mode Instruction

Basic work mode

1. Charge Mode

When the BMS detects that the external charging voltage is greater than or equal to 48V, and the cell voltage and temperature are both within the charging range, it will turn on the charging MOSFET for charging. When the charging current reaches the effective charging current, the charging mode is entered. In charge mode, both charge and discharge MOSFETs are turned on.

2. Discharge Mode

When the BMS detects that the load is connected, the cell voltage and temperature are within the dischargeable range, and the discharge current reaches the effective discharge current, it enters the discharge mode.

3. Standby Mode

When the above two modes are not satisfied, it enters standby mode.

4. Sleep Mode

After the normal standby time, the battery triggers under-voltage protection, executes the button shutdown or the host computer executes the shutdown command, the BMS enters the sleep (shutdown) mode.

Wake-up conditions from sleep mode: 1. Charge activation; 2. Press key to power on;

5. Buzzers

The buzzer function can be enabled or disabled by the host computer, and the factory default is disabled.

6. Description of the reset key

When the BMS is in the sleep state, press the button for 1S and then release it, the BMS board is activated, and the LED indicator lights start from the "L4" light for 0.5 seconds.

When the BMS is active, press the button 3S-6S and release it, the BMS board is put to sleep, and the LED indicators light from the "RUN" light for 0.5 seconds in sequence.

When the BMS is in the active or dormant state, press the button for 15 seconds and release it, the BMS board is reset, and the LED lights start from the "L1" light for 0.5 seconds.

7. Sleep and wake up

Sleep

When any of the following conditions are met, the system enters a low-power mode:

- a) The individual under-voltage protection or the overall under-voltage protection has not been released within 30 minutes.
- b) Release the button after pressing the button for 3 seconds.
- c) The minimum cell voltage is lower than the sleep setting voltage (default value 3150mV), and the duration reaches the sleep delay time (default value 1440 minutes) (at the same time, no communication and no charge and discharge current are satisfied).
- d) Forced shutdown through the host computer software.

Before entering the sleep mode, make sure that the P-terminal is not connected to an external voltage; otherwise it will not be able to enter the low power consumption mode.

Wake up

When the system is in low-power mode and meets any of the following conditions, the system will exit the low-power mode and enter the normal operation mode:

- a) Connect to the charger, the output voltage of the charger must be greater than or equal to 48V.
- b) Press the button for 1 second and release the button.



Battery Charging Settings

Charging Parameter of 48V Battery (15 cells in series):

| Model | LV4850-T | LV48100-T | LV48150-T | LV48200-T |
|---|-------------------|-----------|-----------|-----------|
| Standard charging current | 10A | 20A | 30A | 40A |
| Maximum charging current | 50A | 100A | 100A | 100A |
| Boost/ Equalization charging voltage | | 54 - 54 | 1.7VDC | |
| Float charging voltage | | 51.5 - | 52VDC | |
| Recommended charge method | | CC- | -CV | |
| Condition to float charge | 0.05C | | | |
| Equalization charge duration | NA | | | |
| Condition to equalization charge | NA | | | |
| Temperature compensation for charge | NA | | | |
| Low temperature alarm in charging | 2°C (adjustable) | | | |
| Low temperature protection in charging | 0°C (adjustable) | | | |
| High temperature alarm in charging | 50°C (adjustable) | | | |
| High temperature protection in charging | 55°C (adjustable) | | | |

Note:

- 1. Switch off "Equalization charge" option.
- 2. Rectifier parameter shall be set according to specific site requirement based on battery units used.
- 3. If there are more than 2 batteries connected in parallel then the max. Charge current and discharge current is recommended to be 0.5C.



Charging Parameter of 51.2V Battery (16 cells in series):

| Model | LV4850-T | LV48100-T | LV48150-T | LV48200-T | |
|---|-------------------|-----------|-----------|-----------|--|
| Standard charging current | 10A | 20A | 30A | 40A | |
| Maximum charging current | 50A | 100A | 100A | 100A | |
| Boost/ Equalization charging voltage | | 57.6 - 5 | 8.4VDC | | |
| Float charging voltage | | 55 - 55 | 5.5VDC | | |
| Recommended charge method | | CC- | -CV | | |
| Condition to float charge | 0.05C | | | | |
| Equalization charge duration | NA | | | | |
| Condition to equalization charge | NA | | | | |
| Temperature compensation for charge | NA | | | | |
| Low temperature alarm in charging | 2°C (adjustable) | | | | |
| Low temperature protection in charging | 0°C (adjustable) | | | | |
| High temperature alarm in charging | 50°C (adjustable) | | | | |
| High temperature protection in charging | 55°C (adjustable) | | | | |

Note:

- 1. Switch off "Equalization charge" option.
- 2. Rectifier parameter shall be set according to specific site requirement based on battery units used.
- 3. If there are more than 2 batteries connected in parallel then the max. Charge current and discharge current is recommended to be 0.5C.



Battery Discharging Settings

Discharging Parameter of 48V Battery (15 cells in series):

| Model | LV4850-T | LV48100-T | LV48150-T | LV48200-T | |
|--|----------|-----------|-----------|-----------|--|
| Standard discharging current | 10A | 20A | 30A | 40A | |
| Maximum continuous discharging current | 50A | 100A | 100A | 100A | |
| Low voltage alarm | | 44\ | /DC | | |
| Recovered of Low voltage alarm | | 46\ | /DC | | |
| Cut-off voltage of discharging | | 40.5 | VDC | | |
| Recovered voltage after cut-off protection | 48VDC | | | | |
| Recommended LLVD | 47VDC | | | | |
| Recommended BLVD | 43.2VDC | | | | |
| Recovereded LLVD voltage | 50VDC | | | | |
| Low temperature alarm in discharging | 2°C | | | | |
| Low temperature protection in discharging | -20°C | | | | |
| High temperature alarm in discharging | 50°C | | | | |
| High temperature protection in discharging | 60°C | | | | |



Discharging Parameter of 51.2V Battery (16 cells in series):

| Model | LV4850-T | LV48100-T | LV48150-T | LV48200-T | |
|--|----------|-----------|-----------|-----------|--|
| Standard discharging current | 10A | 20A | 30A | 40A | |
| Maximum continuous discharging current | 50A | 100A | 100A | 100A | |
| Low voltage alarm | | 47\ | /DC | | |
| Recovered of Low voltage alarm | | 49\ | /DC | | |
| Cut-off voltage of discharging | | 43.2 | VDC | | |
| Recovered voltage after cut-off protection | 51VDC | | | | |
| Recommended LLVD | 50VDC | | | | |
| Recommended BLVD | 46VDC | | | | |
| Recovered LLVD voltage | 53VDC | | | | |
| Low temperature alarm in discharging | 2°C | | | | |
| Low temperature protection in discharging | -20°C | | | | |
| High temperature alarm in discharging | 50°C | | | | |
| High temperature protection in discharging | 60°C | | | | |



Battery Storage

Recommended storage temperature range: 0°C to 40°C .

Maximum storage temperature range: -20°C to 60°C.

Storage battery should be at 50%-80%SOC.

Recharge charge before using to recover capacity loss of self-discharge during storage and transport.

Recharge battery during long-term storage for self-discharge. Recharge program as follow table:

| 0°C-30°C | Every 6 months | 1) Charge with 0.2C to 100%SOC 2) Discharge with 0.2C to 0%SOC 3) Charge with 0.2C per module for |
|-----------|----------------|---|
| 30°C-40°C | Every 3 months | 4 hours |

Storage battery over 40°C or under 0°C will reduce battery life, Storage battery in dry and low temperature, well ventilated place Battery performance degradation after long-term storage, please shorten shelf time as possible as you can.

According to UN38.3, batteries cannot be shipped fully charged, so after installation, the batteries should be fully charged before use.

Maintenance

Proper maintenance will prolong the life of a battery and will aid in assuring that it can satisfy its design requirements. A good battery maintenance program will serve as a valuable aid in determining the need for battery replacement. The users must consider their application and reliability needs if maintenance procedures, other than those recommended in this document, are used. Battery maintenance should be performed by personnel knowledgeable of batteries and the safety precautions involved.

- > The battery shall be recharged every three months if in long time storage
- > Please clean the dust by the dust collector when dust is accumulated on vent
- Please use clean and dry cloth/fabric to clean up the cabinet, if need further cleaning, please use neutral cleanser. Alcohol or ammonia synthesis is forbidden.
- Carrying shall be handled gently, prevent from severe compact
- Prevent battery from splashing liquid
- Suggest inspect the tighten of output screw every two years



Troubleshooting and Solutions

| Troubles | Troubleshooting | Solutions |
|--------------------------|--|---|
| Battery cannot | Protection against under-voltage | Charge battery |
| discharge | Protection against over-temperature or under- temperature (cell temperature is lower than -20°C or higher than 70°C) | |
| | Battery output is short circuit | Relieve short circuit and charge battery |
| | Protection against over current | Remove some unimportant load and charge battery |
| | System failure | Shutdown system and call maintenance service |
| Battery cannot charge | Battery is fully charged. Normal charge management | Do not need to solve |
| | Protection against over voltage | Do not need to solve |
| | Protection against over-temperature or under- temperature (cell temperature is lower than -10°C or higher than 70°C) | |
| | System failure | Shutdown system and call maintenance service |
| All LED indicators on | System failure | Shutdown system Call for maintenance service |
| Communication failure | Fault of communication cable | Inspect communication cable |
| Tundic | Halt of System communication management | Press RESET button |
| | System failure | Shutdown system Call for maintenance service |

Different flash status of LED indicators represents corresponding running status or alarms. Detailed information is shown Annex 1.



Annex1-Instructions for LED Flash

1. Definition of indicator lights:

| SC | C | ALM | RUN |
|----|---|-----|-----|

SOC: State of charge

ALM: Alarm RUN: Work status

2. SOC LED Indicators Description:

| Status | Charge | | | | Discha | rge | | |
|---------|---------|---------|---------|---------|--------|-----|---------|-----|
| SOC | L1● | L2● | L3● | L4● | L1● | L2● | L3● | L4● |
| 0~25% | Flash 2 | 0 | 0 | 0 | • | 0 | 0 | 0 |
| 25~50% | • | Flash 2 | 0 | 0 | • | • | 0 | 0 |
| 50~75% | • | • | Flash 2 | 0 | • | • | • | 0 |
| 75~100% | • | • | • | Flash 2 | • | • | • | • |
| RUN | | | • | • | | · | Flash 3 | • |

Note: lacktriangle mean light on, \bigcirc mean light off.

3. RUN Indicators Description:

Note: ● mean light on, ○ mean light off.

| Custom state | Abnormal avant | SOC | | | | ALM | RUN |
|--------------|--------------------------|------------------------------------|---|------------|-----|---------|---------|
| System state | Abnormal event | • | • | • | • | • | • |
| Shutdown | | 0 | 0 | 0 | 0 | 0 | 0 |
| Ctandby | Normal | Display acc | Display according to battery level | | vel | 0 | Flash 1 |
| Standby | Alarm | Display acc | cording to | battery le | vel | Flash 2 | Flash 1 |
| | Normal | | Display according to battery level The highest indication LED flash 2 | | 0 | • | |
| | Over voltage alarm | | Display according to battery level The highest indication LED flashes 2 | | | Flash 2 | • |
| Chargo | Over temperature alarm | | Display according to battery level The highest indication LED flashes 2 | | | Flash 2 | • |
| Charge | Over voltage protection | Display acc | cording to | battery le | vel | 0 | • |
| | Over current protection | | Display according to battery level The highest indication LED flashes 2 | | | 0 | • |
| | Temperature protection | 0 | 0 | | | • | 0 |
| | Normal | Display according to battery level | | vel | 0 | Flash 3 | |
| Discharge | Alarm | Display acc The highes | _ | • | | Flash 2 | Flash 3 |
| | Under voltage protection | Display acc | cording to | battery le | vel | Flash 2 | 0 |



| | Over current, short circuit, temperature, reverse connection, protection | o | • | o |
|-------|--|---|---|---|
| Fault | NTC Fault, MOS Fault, Reverse connection, protection | О | • | 0 |

Flashing instructions

| Flash | • | 0 |
|--------|--------|--------|
| Flash1 | 0.25\$ | 3.75\$ |
| Flash2 | 0.5S | 0.5S |
| Flash3 | 0.5\$ | 1.5\$ |



Annex2-Instructions for ADS Dip Switch

ADS Dip Switch is applicable to modules connected in parallel. ADS consists of six binary bits, the first four binary bits is for battery address setting.

| | Instructions | for ADS Dialin | g | Module No. | Binary Code |
|-----|--------------|----------------|-----|-------------|-------------|
| 1 | 2 | 3 | 4 | | |
| OFF | OFF | OFF | OFF | Default ADS | 0000 |
| ON | OFF | OFF | OFF | PACK 1 | 1000 |
| OFF | ON | OFF | OFF | PACK 2 | 0100 |
| ON | ON | OFF | OFF | PACK 3 | 1100 |
| OFF | OFF | ON | OFF | PACK 4 | 0010 |
| ON | OFF | ON | OFF | PACK 5 | 1010 |
| OFF | ON | ON | OFF | PACK 6 | 0110 |
| ON | ON | ON | OFF | PACK 7 | 1110 |
| OFF | OFF | OFF | ON | PACK 8 | 0001 |
| ON | OFF | OFF | ON | PACK 9 | 1001 |
| OFF | ON | OFF | ON | PACK 10 | 0101 |
| ON | ON | OFF | ON | PACK 11 | 1101 |
| OFF | OFF | ON | ON | PACK 12 | 0011 |
| ON | OFF | ON | ON | PACK 13 | 1011 |
| OFF | ON | ON | ON | PACK 14 | 0111 |
| ON | ON | ON | ON | PACK 15 | 1111 |

Instruction of ADS for Parallel Communication:

Note: Counting of ADS must begin from 1000, without interruption, or parallel communication cannot be available.

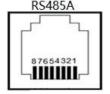
| Default | Pack 1 | Pack 2 | Pack 3 |
|-----------------------|-----------------------|-----------------------|-----------------------|
| 0000 | 1000 | 0100 | 1100 |
| 1 2 3 4 5 6 | ON DIP 1 2 3 4 5 6 | ON DIP 1 2 3 4 5 6 | ON DIP |
| Pack 4 | Pack 5 | Pack 6 | Pack 7 |
| 0010 | 1010 | 0110 | 1110 |
| ON DIP 1 2 3 4 5 6 | ON DIP | ON DIP | ON DIP |
| Pack 8 | Pack 9 | Pack 10 | Pack 11 |
| 0010 | 1001 | 0101 | 1101 |
| ON DIP 1 2 3 4 5 6 | ON DIP 1 2 3 4 5 6 | ON DIP | ON DIP |
| Pack 12 | Pack 13 | Pack 14 | Pack 15 |
| 0011 | 1011 | 0111 | 1111 |
| ON DIP 1 2 3 4 5 6 | ON DIP 1 2 3 4 5 6 | ON DIP | ON DIP 1 2 3 4 5 6 |



Annex3- Communication Protocol for RS485

RS485 port in front panel for communication between battery and PC, also for communication between batteries modules connected in parallel.

1. RS485 communication port interface definition:



8P8C vertical RJ45 port

PIN definition:

| Pin | Definition |
|-----|------------|
| 3、6 | RS485A-B |
| 2、7 | RS485A-A |
| 8 | GND |
| 4 | RS485B-B |
| 5 | RS485B-A |
| 1 | NC |

2. RS485 communication interface description

- **2.1 RS485A:** External communication interface (for communicate with the host, like PC or rectifier etc.), baud rate is 9600, supports MODBUS protocol and MastMinder 1363 protocol.
- 2.2 RS485B: Battery parallel interface, baud rate is 57600, supports MastMinder 1363 protocol.



Annex4-LCD Menu Instruction

LCD function is optional function.

1.LCD Function

1.1 Reference of real figure



1.2 Display rendering



2. Interface introduction

2.1 Main menu

Electricity/dormancy activated, will show the welcome screen, and press the MENU button to enter the main menu page. As shown in the figure below:



2.2 BMS Parameter

When the cursor "->" is point to "BMS Parameter", press ENTER key will enter into the page of "BMS Parameter", As shown in the figure below:



2.2.1 Cell temperature



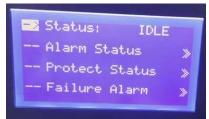


2.2.2 Cell voltage



2.3 Battery status

When the cursor "->"is point to "Battery Status", press ENTER key will enter into the page of "Battery Status", As shown in the figure below:



2.3.1 Alarm status



2.3.2 Protect status





2.3.3 Failure alarm



2.4 GYRO status

When the cursor "->"is point to "GYRO status", press ENTER key will enter into the page of "GYRO status", As shown in the figure below:



2.5 Version number

When the cursor "->"is point to "Version number", press ENTER key will enter into the page of "Version number", As shown in the figure below:



2.5.1 BMS Version



2.5.2 LCD Version



3. Key description

- 1) SW1----NEMU, SW2----ENTER, SW3----UP, SW4----ESC.
- 2) Each item is "" or "--" as a beginning among them "->" shows the current cursor position press UP key can move the cursor position with ">>" end of the project the content of the said project has not shown, press ENTER key can enter the corresponding page.
- 3) Press ESC key can be returned at the next higher-level directory in any position, press NEMU key can return to the main menu page.
- 4) In a dormant state, press any key, can activate the screen.

4. Dormancy/shutdown

Under normal operation condition, with no keystrokes 1 minute later, LCD will enter a state of dormancy/shutdown. Shutdown/dormancy state press any key screen can be activated.

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Annex5- Monitoring Software Instruction

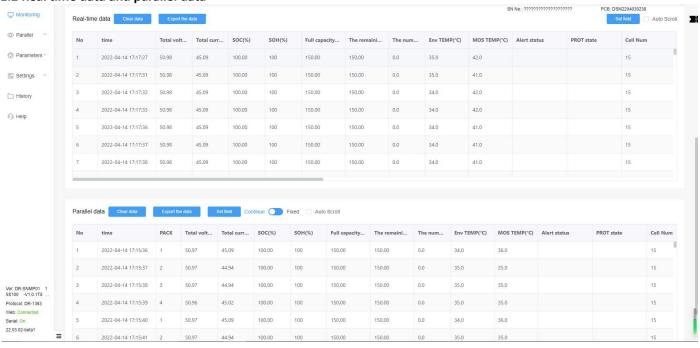
1. Monitoring software interface introduction

MastMinder provides powerful monitoring software for the battery; you can see all the running information of the battery.

1.1 Main interface

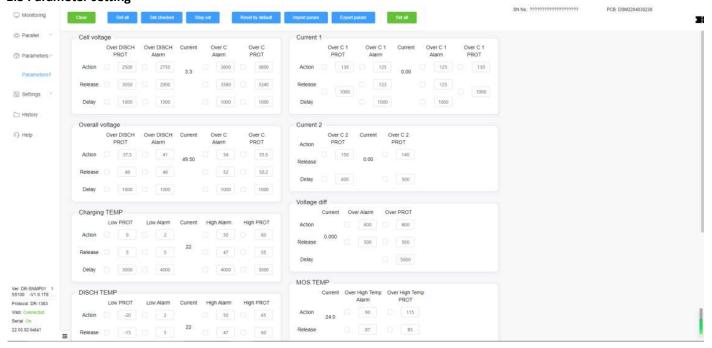


1.2 Real time data and parallel data

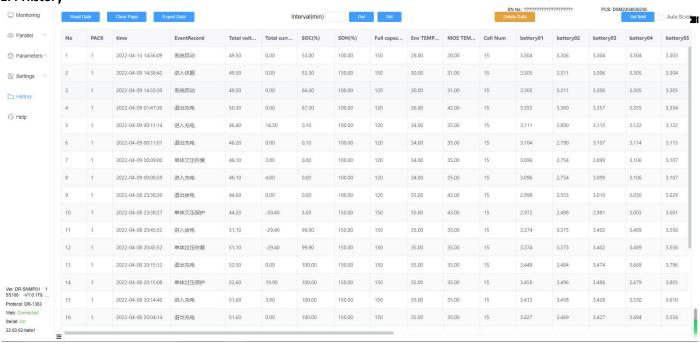




1.3 Parameter setting



1.4 History





1.5 Language setting

| Monitoring | 语言 language | | English | v) | | |
|------------|-------------|------|---------|----|--------|--|
| Parallel | PassWord | | | | Verify | |
| | Phone | | | | | |
| Settings ~ | Document | Link | | | | |
| ☐ History | | | | | | |
| | | | | | | |

2. How to run monitoring software

Use the RS485 to USB communication cable; connect the No 1 battery RS485 port with the computer USB port.

Note: When multiple batteries are connected in parallel, be sure to set the ADS according to the Annex2, and the batteries have connected through RS485 communication.

2.1 Open the monitoring software

Double click the icon



2.2 Setting

COM setting: choose the right COM port

Baud rate: 9600 Click "Serial ON" Click "Monitor"



| Serial | |
|--------------------------------|--|
| Serial ON | Serial COM14 V Baud rate 9600 V Interval 1s V Addr 1 |
| Monitor | Sent 135 Parsed 135 |
| Info of System | |
| O DISCH MOS | Discharging Pre-DISCH MOS ACC |
| Charge MOS | Charging Heating Charger Online Current limit |
| None | |
| Protect Status — | |
| None | |
| | |
| Fault Status | |
| | |
| None | |



Annex6- SNMP Remote Monitoring Instruction

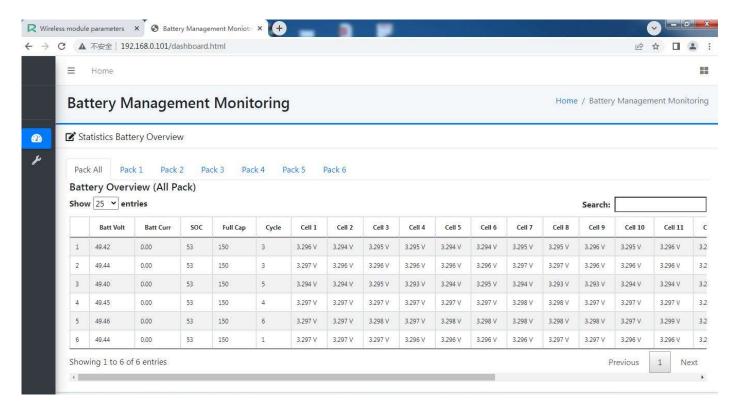
SNMP remote monitoring is optional function;

MastMinder Regular series lithium battery support SNMP remote monitoring function.

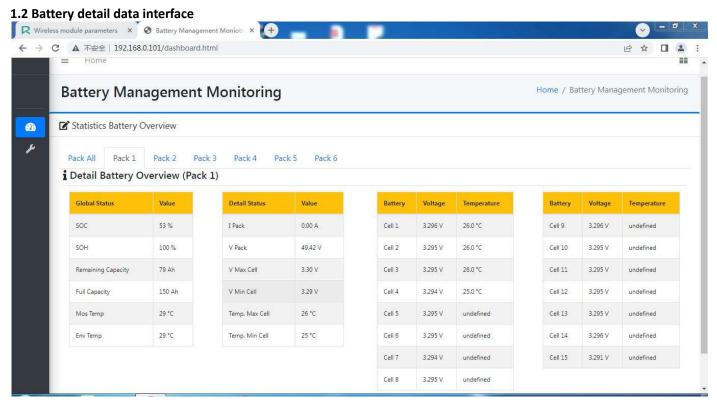
The SNMP function supports remote monitoring in LAN. SNMP supports online remote monitoring of the operation data of each battery, assists the owner to understand the battery status in real time, conducts remote diagnosis, reduces operation and maintenance costs.

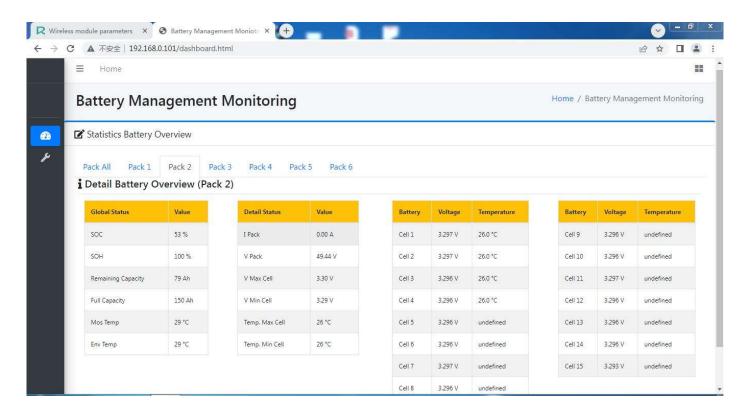
1. SNMP monitoring software interface introduction

1.1 Main interface









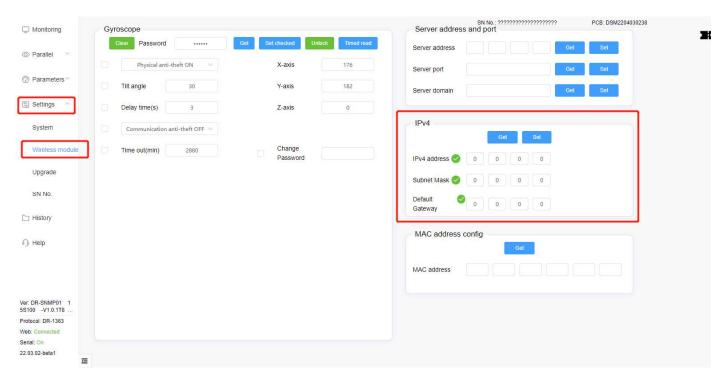


2. How to run the SNMP monitoring software:

- **2.1** If batteries are connected in parallel, be sure to set the ADS according to the Annex2, and the batteries have connected through RS485 communication.
- 2.2 Set the sixth binary of ADS of No.1 battery in ON.



- **2.3** Connect the battery to computer, and open the monitoring software. For details, see Annex5.
- **2.4** Click "Setting" → "wireless module" → "IPv4"
- a. Click "Get" (NOTE: "Get" before "Set")
- b. Assign an unused IP address to the battery, enter it and save it.



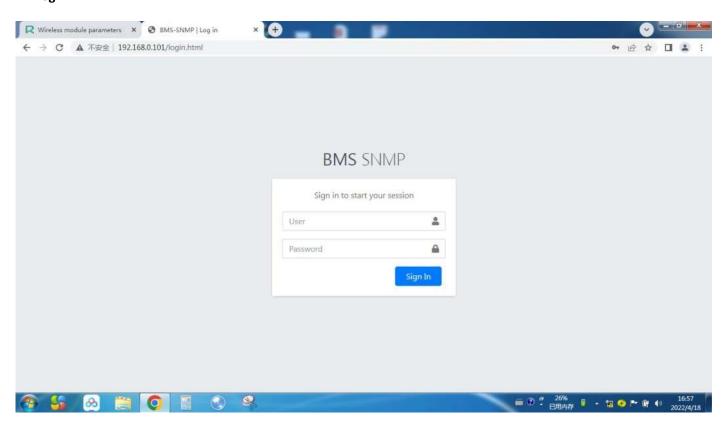


2.5 Connect the battery to the router through the battery's SNMP communication port with a straight-through network cable.



2.6 Open a browser and enter the IP address of the battery.

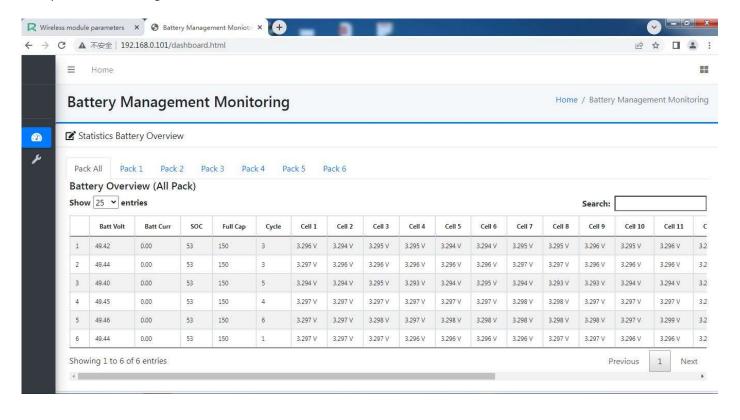
2.7 Log in



The default login details for first time login are "User" for User and "666666" for password.



2.8 Open the monitoring interface





Annex7- Gyroscope Anti-theft Function Instruction

MastMinder have developed advanced gyroscope anti-theft feature for lithium batteries, Solve the pain point of battery theft for user.

Notice: After the battery is installed and the gyroscope function is turned on, it needs to be charged to activate the function for first time.

1. Operation introduction

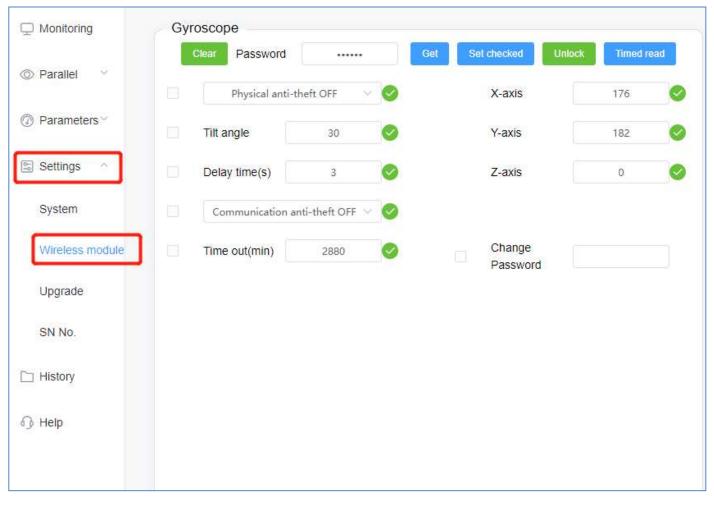
After battery installation, start the Anti-theft Function, when the battery is working normally and the gyroscope is in the horizontal position, the gyroscope alarm will not be triggered.

When the battery is stolen and the angle difference between the gyroscope and the horizontal plane is greater than 30° (can be set in software), the gyroscope anti-theft function will be triggered. The gyroscope will send a signal to the BMS, and the BMS will lock the battery so that the battery cannot be discharged, even if the gyroscope is removed, the BMS also will still be locked and unable to discharge.

Only the owner can use the software to unlock the battery.

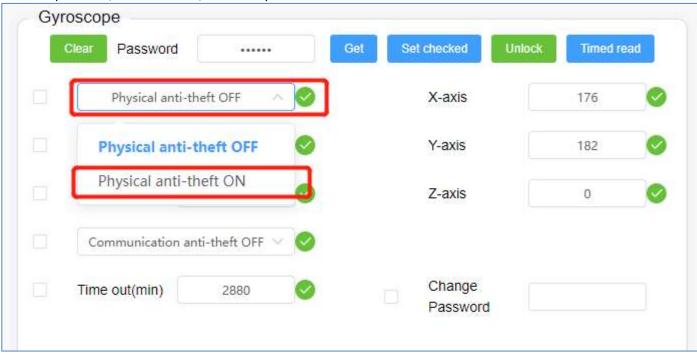
2. Turn ON the "Gyroscope anti-theft function."

- 2.1 Connect the battery to the computer.
- 2.2 Open the monitoring software.
- **2.3** Click "Setting" → "wireless module"





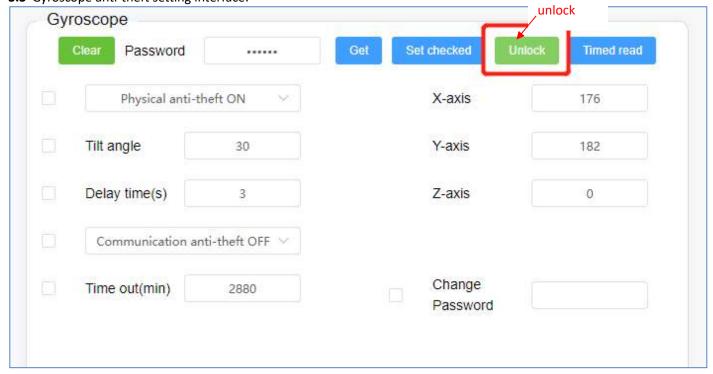
2.4 Enter password, and click "Get", choose Physical anti-theft on.



2.5 Click "Set checked". Gyroscope anti-theft function has been powered on.

3. How to unlock after the anti-theft function is triggered

- **3.1** Place the battery pack horizontally (the gyroscope is also in a horizontal position at this time).
- **3.2** Connect the battery pack to the computer and open the BMS monitoring software. Enter the password in the BMS monitoring software, click the "unlock" button, and the battery pack will resume normal charging and discharging.
- **3.3** Gyroscope anti-theft setting interface:





Annex8- GPS Anti-theft Function Instruction

1. Introduction

MastMinder Lithium battery GPS module has independent back-ground, can simultaneously carry on the real-time positioning and able to monitor battery parameters. It also has the anti-theft mobile alarm function. It can recognize the remote monitoring and the positioning of the anti-theft function of the battery.

If the battery is moved, GPS can monitor the location and movement trajectory of the battery in real time, helping the owner to quickly retrieve the battery.

When the battery is in normal working state, the GPS is in low power consumption mode. When the battery is moved, the GPS will sense and wake up, and immediately send a message to the monitoring platform to notify the battery information.

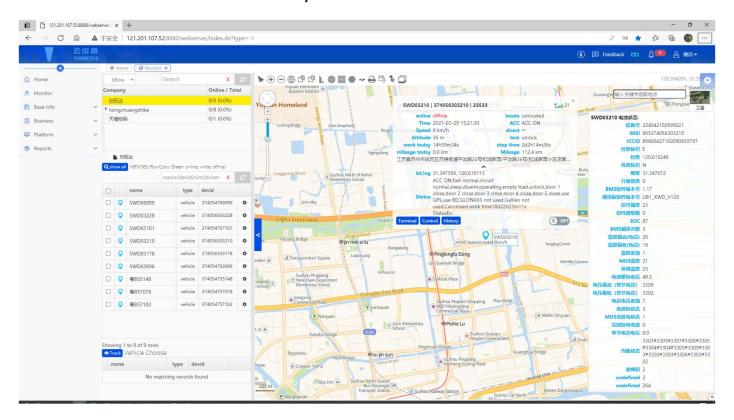
1.1 Hardware



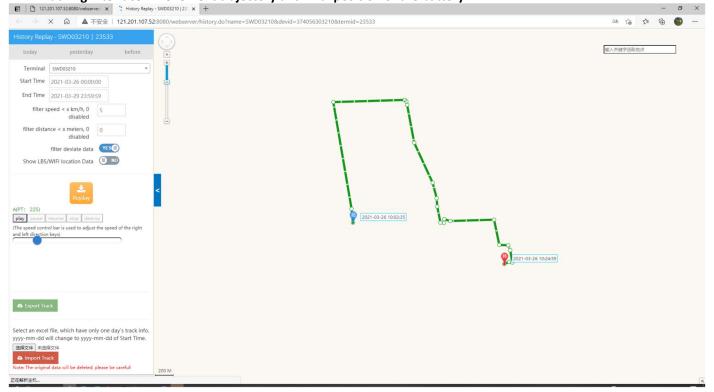


1.2 Monitoring software interface

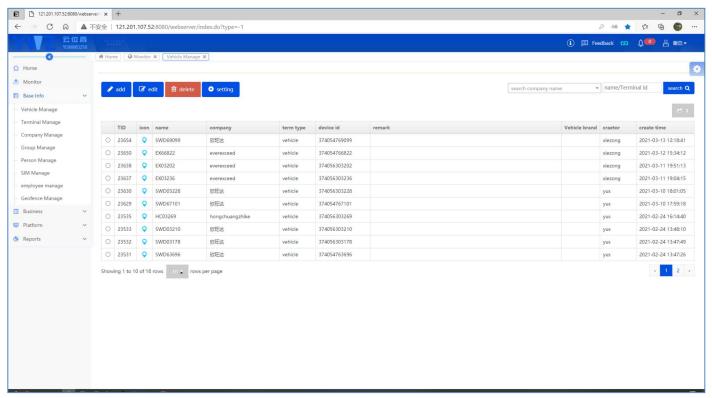
1.2.1 Main interface - Site Information and Battery ID and Location



1.2.2 Tracking interface - Movement trajectory and final position of the battery







3. Installation and Setup

See GPS installation manual for details.



Annex9- Fire Protection Function Introduction

Fire protection function is optional function

Battery module support installs Aerosol Fire Extinguisher.

1. Fire extinguishing device



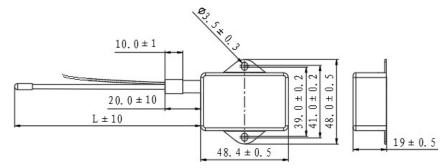
2. Working principle

- 2.1 When a fire occurs, the fire extinguishing device ignites the thermal wire after receiving an open flame.
- 2.2 The thermal wire burns to activate the aerosol generating agent in the fire extinguishing device
- 2.3 The aerosol generating agent release the heat through the redox reaction to decomposes the chemical coolant.
- 2.4 So that the aerosol generating agent and the coolant can jointly participate in the fire extinguishing.

3. Technical parameter

| Item | parameter |
|---------------------------------|-----------------------|
| Model | QRR0.01GW/S |
| Start method | Hot start |
| Hot start temperature | ≥170℃ |
| Working environment temperature | -50℃~+90℃ |
| Ejection delay time | ≤1\$ |
| Fire extinguishing density | 33g/m ³ |
| Weight | 65±10g |
| Feedback signal | Passive switch signal |

4. Structural dimensions



5. Safety warning

- 5.1 Non-professionals are not allowed to disassemble it without authorization.
- 5.2 After spraying, do not touch the shell until it cools to prevent burns.



Appendix – Example charging configurations for Solar & Rectifiers

1. Solar – OutBack MX80

16 cell 51.2 Nominal voltage Battery

Below is a link explaining how to set Outback MX80 controller parameters for a 16-cell 51.2-volt LiFePO4 Lithium battery. Together with major screen shots for clarification.

Basically setting everything to 56.0 Volts with the exception of "Equalize Voltage" which we suggest is set to 58.4 Volts.

https://www.youtube.com/watch?v=wY6eZK0Wcdg

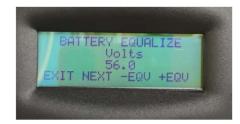






























2. Rectifier

15 cell 48.0 Nominal voltage Battery

Recommended charging voltage: 52.5 - 53.25V Recommended cut-off voltage: 44-44.5V

As soon as the equalization conditions are met, the cell charge equalization function is automatically switched on.

This condition has already been set by the BMS.

Equalization criteria

Charging current > 2A
Cell voltage > 3.45V

Cell voltage difference >30mV

When all three conditions are met at the same time, the charge equalization function is activated.

15 cell 48.0 Nominal voltage Battery

Boost Charge Voltage of: 54.0V Float charge voltage of: 51.7V

16 cell 51.2 Nominal voltage Battery

Boost charge voltage of: 57.6V Float charge voltage of: 55V

Change from below ...





15 cell 48.0 Nominal voltage 150 AH Battery

| Nominal Voltage | 48 V |
|---------------------------------|--------------------|
| Nominal Capacity | 150 Ah |
| Nominal Energy | 7200 Wh |
| Electrical Characteristics | Anne also and a |
| Recommended Charging Voltage | 54-54.7 V |
| Floating Charging Voltage | 51.5-52 V |
| Recommended Charging Current | 50 A-75A |
| Maximum Discharging Current | 100 A |
| Discharging Cut-off Voltage | 40.5 V |
| Working Voltage Range | 40.5-54.7 V |
| Operating Conditions | |
| Cycle Life | ≥3000 Cycles@100% |
| | DOD@25°C |
| Roundtrip Efficiency | ≥98% |
| Operating Charge Temperature | 0°C to +50°C |
| Operating Discharge Temperature | -20°C to +60°C |
| Storage Temperature | -20°C to +60°C |
| Mechanical Characteristics | |
| Length x Width x Height | 483 x 500 x 222 mm |
| Weight | 58.0 Kg |
| Terminal | M6 |
| Optional Function | |
| Remote monitoring | SNMP |

3. Solar - TP100 MPPT Charge Controller

200 AH 15 cell 48.0 volt EV LiFePO4 Lithium batteries

If using the "Solarmate" App, then use the following -



Below is a link to download the "Solarmate" App.

https://www.dropbox.com/s/el4ax5h9ru2womn/install SolarMate CS Windows.exe?dl=0

If using the "MpptSolarMonitor_N_V1.2" App, then use the following –





Below is a link to download the "MpptSolarMonitor_N_V1.2" App.

https://www.dropbox.com/scl/fo/6s14jazccl8f1c55a0umj/h?rlkey=9d1tyuki4tanhb2nawykuemdb&dl=0

15 cell 48.0 Nominal voltage 200 AH Battery

| LV-48200-B1 |
|-------------------------|
| 48.0 V |
| |
| 200 Ah |
| 9600 Wh |
| |
| 54.0-54.7 V |
| 51.5-52.0 V |
| 50 – 100 A |
| 100 A |
| 40.5 V |
| 40.5-54.7 V |
| |
| ≥3000 Cycles @ 100% DOD |
| ≥98% |
| 0°C to +50°C |
| -20°C to +60°C |
| -20°C to +60°C |
| |
| 483 x 630 x 222 mm |
| 403 X 030 X 222 IIIIII |
| 85 Kg |
| |
| 85 Kg |
| |